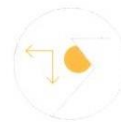


內藏式增壓角固虎鉗 HYDRAULIC ANGLE LOCK VISE (BUILT-IN TYPE)

MODEL : HA-150、HA-200



角固式配合"半圓球體"下鎖之力，可防止工件上浮。
Down thrust with "semi-sphere" to prevent work-piece lift.

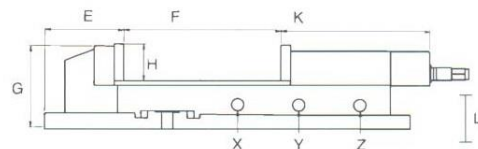
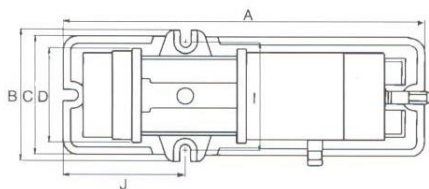
特點：

- 1.角固式配合"半圓球體"下鎖之力，可防止工件上浮。
- 2.虎角本台採用FC30鑄鐵材質。
- 3.虎鉗的滑動上蓋座可取出，方便清除虎鉗內部之鐵屑。

FEATURES :

- 1.Down thrust with "semi-sphere" to prevent work-piece lift.
- 2.Vise body is made of ductile iron FC 30.
- 3.Vise slide-chunk can take out, Convenient to clean away chips and inside of vise.

NO.	檢查項目 Inspection Item (100mm)	容許值 Allowance		1.	3.
		JIN YEAR	JIS CLASS		
1	鉗口面對本台底面導正鍵槽之平行度 Parallelism of guide block side of body bottom face and fixed jaw clamp face.	0.01	0.015		
2	鉗口面對滑動面之垂直度 Squareness of fixed jaw clamp face and jaw slideway.	0.02	0.03		
3	兩邊鉗口之平行度 Both jaw plate parallelism.	0.015	0.02		
4	本台滑動面對底面之平行度 Parallelism of body bottom face and jaw slideway.	0.01	0.015		



MODEL	A	B	C	D	E	F	G	H	I	J	K	L	X	Y	Z	PRESSURE	N.W.
HA-150	618	226	204	150	134	0-300	140	57	186	209	252	83	0-100	100-200	200-300	4500kgf	55kg
HA-200	695	278	230	200	148	0-300	157	64	237	260	270	102	0-100	100-200	200-300	8000kgf	92kg